

NORDIC...*Turn your day around*



SIMPLE. **T**HERAPEUTIC. **A**FFORDABLE. **R**ELIABLE.

Why THERAPY? Why NOW?

Hydrotherapy has been around as long as man has walked the earth and still to this day is the only recognized treatment that works as a natural pain reliever. In cases of joint problems and for people with more severe disabilities, hydrotherapy is extremely beneficial for restoring normal functions of the body.

People who Hot Tub regularly, **FEEL BETTER**. This isn't a marketing gimmick used to sell hot tubs, it is a proven health science fact. Regular use of a hydrotherapy hot tub stabilizes your metabolism. This type of therapy automatically improves cardiovascular function and the respiratory system. More specifically hot water flowing over the body's muscles groups removes lactic acids and other contaminants from the muscle tissues, reducing pain.

The physical **benefits are numerous**; Hydrotherapy aids in pain management for arthritis and other rheumatologic conditions. Hot tub therapy is also said to improve blood sugar levels in patients with diabetes, lower blood pressure, and reduce symptoms in patients with multiple sclerosis, fibromyalgia, tendonitis, scoliosis, carpal tunnel syndrome and bursitis. This therapy aids the rehabilitation process in injuries and can even improve respiratory infections.

Stress relieving benefits are equally as important. Stress reduction is a proven medical fact with regular use of a hot tub. Although many features of soaking can calm feelings of stress, researchers have found that warm flowing water increases your body's natural production of endorphins, leaving you feeling relaxed and peaceful.

Important! Consult with your doctor before using Hot Tub Hydrotherapy.

GLOSSARY

TR — Training Room.
All Nordic Hot Tubs are modeled on
Training Room Whirlpool Therapy.

DTS™ — Dual Therapy System.
Back Massage and Turbo
Whirlpool Therapy.

NORDIC...THE S.T.A.R. OF THE HOT TUB INDUSTRY!

SIMPLE . . .

Over the last ten years the spa industry has complicated the original theory behind spas and hot tubs. For 30 years, the quintessential joy of hot tubbing was stress relieving, quiet, private, romantic and therapeutic moments away from the daily grind. Some manufacturers now offer over a hundred jets, three pumps, TV's, DVD systems, and tricky fountain displays, just to site a few. What happened to the quiet private, therapeutic tub time? **NORDIC** has not wavered in its *focus on Simplicity*.

THERAPEUTIC . . .

From the beginning, **NORDIC** understood the buyers desire to "feel better" when using a Hot Tub. That is layman's terms for therapeutic. Soaking your foot in a bucket is hydrotherapy, as is sitting in a bathtub. Adding jets to the tub increased the therapeutic value. But as every athletic trainer and physical therapist knows, *High Volume Circular Flow* is the superior form of hydrotherapy. Perfected in our round tubs and duplicated in the square models, Nordic offers superior *Whirlpool Therapy* in every model. We are proud to *lead the industry in Therapeutic Spas for the home*.

AFFORDABLE . . .

Bells and Whistles can drive up costs; many features are added to grab attention in the showroom; glitzy features rarely add function. Most manufacturers continue to use acrylic even though poly shells are 10 times more durable. They value the glitzy shine as "easier to sell." At **NORDIC**, a lifetime warranty means more than a shiny shell. Add to that, the fact that durable Poly is *half the price* of an acrylic shell, and it became a no-brainer for **NORDIC** to take the road less traveled. **NORDIC** offers one of the *most affordable line of spas* without sacrificing quality.

RELIABLE . . .

Unlike price point spas that are popping up across the marketplace, **NORDIC** has always relied on local dealers to sell the **NORDIC** line. Over our history, building a highly reliable product has been our goal. We clamp and glue every water fitting in our tub systems. Every component used in our products is a proven industry leader. In fact, we use the same components found in spas that sell for two to three times our price. Lastly, we water test every tub we build, *twice*, just to assure our dealers and customers that **NORDIC'S reliability is second to none!**



IMPULSE™ AND IMPULSE DP™

The perfect Plug and Play . . . a great place to start your Spa Lifestyle. The Nordic Impulse series offers true **TR** Therapy to a first time Hot Tub buyer or those second time buyers looking to simplify. With two sizes available you can opt for a 250 gallon, 31" deep Impulse, which can fit through a standard doorway or a 300 gal 35" deep Impulse DP. Both feature convertible electronic packs and can be run on 15 amp/110v or 50 amp/220v. All Nordic **TR** spas include the unique **DTS** turbo. The Impulse can **seat 4 adults** comfortably, while the Impulse DP **seats 5 adults** comfortably.

(Height 31" or 35", diameter 78½")



Leading the Industry in
Therapeutic Spas for the Home

	Impulse	Impulse DP
Adult Seating	4	5
# of Jets	14	14
# of DTS Turbos	1	1
Rotational Massage Jets	4	4
Penetrating Target Jets	8	8
Foot Jet	-	-
Ozone Jets	1	1
Filter Type	EZ Top Load	EZ Top Load
# Pumps (all 2 speed)	1	1
LED Light System	optional	optional
Heater Type	SS	SS
Heater KW 110v / 220v	1 / 4	1 / 4
Electronic System	Convertible	Convertible
Voltage / Amps	120/15 or 240/50	120/15 or 240/50
Height	31"/79cm	35"/89cm
Diameter	78.5"/199cm	78.5"/199cm
Length	round	round
Dry Weight lbs / kgs.	270/122	280/127
Capacity Gal. / Liter	250/946	300/1135
Cabinet Colors	All	All
Shell Colors	Limited	All

Over the past decade the Nordic **Crown II** has become one of the world's top selling models. Nordic's high volume whirlpool design structure is enjoyed on 4 continents. Nordic received national recognition, being selected as one of the 5 best spas made.* At 90 gallons per minute jet flow, this superior therapy spa recirculates its entire capacity in approximately 3 minutes. When competitors added more jets, we added our superior **DTS**™. This combines Training Room Whirlpool Therapy and back massage for the best therapeutic tub available. With our unique Nordissage seats, this outstanding tub **seats up to 5 adults** comfortably. It's also perfect for two.

(Height 35", diameter 78½") *Robb Report



	Crown II	Sport
Adult Seating	5	5
# of Jets	21	14
# of DTS Turbos	1	1
Rotational Massage Jets	8	-
Penetrating Target Jets	10	12
Foot Jet	1	-
Ozone Jets	1	1
Filter Type	EZ Top Load	EZ Top Load
# Pumps (all 2 speed)	1	1
LED Light System	Yes	optional
Heater Type	SS	SS
Heater KW 110v / 220v	1 / 4	1 / 4
Electronic System	Convertible	Convertible
Voltage / Amps	120/20 or 240/50	120/20 or 240/50
Height	35"/89cm	35"/89cm
Diameter	78.5"/199cm	78.5"/199cm
Length	round	round
Dry Weight lbs / kgs.	335/152	290/132
Capacity Gal. / Liter	300/1135	300/1135
Cabinet Colors	All	All
Shell Colors	All	All

SPORT™

Considered for years the **best value in the business!** We have updated one of our very first models. The **TR** Sport sets the standard for high volume circular flow and affordability. All models now have Stainless Steel Jets, with a four way **DTS** Turbo. This powerful model fulfills many backyard dreams. The Sport **seats up to 5 adults.**

(Height 35", diameter 78½")



CROWN XL™

The Premium Crown XL is our biggest round (40 inches deep), **roomiest** (seating for 6 adults) **most powerful** (with twin turbo jets) and **most therapeutic** (with 425 gallons swirling around you). If heaven had a shape... the motion of nature is a circular one. Look close and you can see it, in the rings of a tree, in the shape of the moon, in the ripples of a pond. It's the pattern of life and the source of our inspiration. While designing the Crown XL, we wanted to add something special to our lineup as **the #1 round spa manufacturer.** (Height 40", diameter 84")



Adult Seating	6	Filter Type	EZ Top Load	Diameter	84"/213cm
# of Jets	30	# Pumps (all 2 speed)	1	Length	round
# of DTS Turbos	2	LED Light System	Yes	Dry Weight lbs / kgs.	400/181
Rotational Massage Jets	3	Heater Type	SS	Capacity Gal. / Liter	425/1608
Euro Massage Jets	17	Heater KW 110v / 220v	1 / 4	Cabinet Colors	All
Penetrating Target Jets	5	Electronic System	Hard Wire	Shell Colors	All
Foot Jet	Yes (2)	Voltage / Amps	240/50 only		
Ozone Jets	1	Height	40"/102cm		

WARRIOR XL™

A **Simpler more affordable XL** with all the Therapy demanded by a family or taller couple. This very affordable **TR** model is 40 inches deep and 7 feet in diameter. Similar to its big brother the Crown XL, but with fewer options, this Warrior is truly a great value to the buyer. The **DTS** system, as in all Nordics, allows selective back massage or the Training Room whirlpool function. **Seats 5 Adults.** (Height 40", diameter 84")



Adult Seating	6	Filter Type	EZ Top Load	Diameter	84"/213cm
# of Jets	21	# Pumps (all 2 speed)	1	Length	round
# of DTS Turbos	1	LED Light System	optional	Dry Weight lbs / kgs.	375/170
Rotational Massage Jets	4	Heater Type	SS	Capacity Gal. / Liter	425/1608
Euro Massage Jets	12	Heater KW 110v / 220v	1 / 4	Cabinet Colors	All
Penetrating Target Jets	1	Electronic System	Convertible	Shell Colors	All
Foot Jet	Yes (2)	Voltage / Amps	120/20 or 240/50		
Ozone Jets	1	Height	40"/102cm		

Nordic Products Inc. reserves the right to change any specifications without notice.

BELLA™

A **personal spa with room for two** is an apt description for this popular model. As empty nesters lose their need for large expensive spas, their love of hot tubbing finds new energy with this **TR** Therapy "**two-seater!**" Designed to mimic a therapy spa in the Training Room, we added a second seat for practicality. It's nice to share! The Bella's foot print allows for plug and play applications indoors or out. Our **DTS™** allows for strong back massage or whirlpool applications with the turn of a dial. The depth of the Bella allows for full soothing immersion and superb therapy.

Whether seeking quality time alone or an intimate encounter with someone special, the Bella's beauty and design guarantees satisfaction. Renew romance and rediscover pleasure in the Nordic Bella. (Height 38", 84"x 34")



D'AMOUR™

Introducing the newest love of our life...

The D'Amour™ offers a romantic getaway and incredible hot water therapy. With seating for two, this spa can help you spend alone time with a loved one or simply offer sanctuary from every day stress.



Powerful jets to include hip, wrist, and elbow jets, provide invigorating hydrotherapy to tense areas of the body. Plus, Nordic's exclusive dual-therapy system (**DTS™**) offers gentler, whole-body therapy to complement these traditional, more targeted jets.

Adult Seating	2		
# of Jets	14		
# of DTS Turbos	1		
Rotational Massage Jets	2		
Euro Massage Jets	10		
Ozone Jets	1		
Filter Type	Pressure fit		
# Pumps (all 2 speed)	1		
LED Light System	Yes		
Heater Type	SS		
Heater KW 110v / 220v	1 / 4		
Electronic System	Convertible		
Voltage / Amps	120/15 or 240/50		
Height	38"/96.5cm		
Width / Diameter	34"/86cm		
Length	83"/211cm		
Dry Weight lbs / kgs.	268/122		
Capacity Gal. / Liter	125/473		
Cabinet Colors	All		
Shell Colors	All		

Adult Seating	2	Heater KW 110v / 220v	1 / 4
# of Jets	26	Electronic System	Convertible
# DTS Turbos	1	Voltage / Amps	120/20 or 240/50
Rotational Massage Jets	6	Height	34"/86cm
Euro Massage Jets	16	Width / Diameter	84"/213.4cm
Penetrating Target Jets	2	Length	72"/182.9cm
Ozone Jets	1	Dry Weight lbs / kgs.	352/159.6
Filter Type	Top Load	Capacity Gal. / Liter	203/768.4
# Pumps (all 2 speed)	1	Cabinet Colors	All
LED Light System	Premium	Shell Colors	All
Heater Type	SS		



Something for all Seasons!



RETREAT™

The Retreat™ offers *unprecedented value*. With seating for five, this spa can help you create quality family time or simply offer sanctuary from every day stress to couples or individuals. Powerful jets provide invigorating hydrotherapy to tense areas of the body. Plus, Nordic's exclusive dual-therapy system (**DTS™**) offers gentler, whole-body therapy to complement these traditional, more targeted jets. The versatile bench seat can be used as full body massage from the Whirlpool Jet.

(Height 34", 70"x80")

Adult Seating	5	Heater KW 110v / 220v	1 / 4
# of Jets	22	Electronic System	Convertible
# of DTS Turbos	15	Voltage / Amps	120/20 or 240/50
Turbos	1	Height	34"/86cm
Rotational Massage Jets	6	Width	70"/177.8cm
Penetrating Target Jets	12	Length	80"/203.2cm
Foot Jet	Yes (2)	Dry Weight lbs / kgs.	395/179.2
Ozone Jets	1	Capacity Gal. / Liter	280/1059
Filter Type	EZ Top Load	Cabinet Colors	All
# Pumps (all 2 speed)	1	Shell Colors	All
LED Light System	optional		
Heater Type	SS		



ESCAPE™ AND ESCAPE R™



When you want to spend time with family and make "staying home this weekend" a pleasure, consider an Escape or Escape R. Designed with **TR** Therapy, these family sized models **seat 6 adults** or many more youngsters. Simply designed with surprising affordability. These two models are a great value with superior high volume design.

(Please go to the next page to see an overhead view of the recliner.)

(Height 35", 80"x 82" for all Escape models)



	Escape	Escape R
Adult Seating	6	6
# of Jets	22	23
# of DTS Turbos	1	1
Rotational Massage Jets	7	8
Euro Massage Jets	9	9
Penetrating Target Jets	3	3
Foot Jet	Yes	Yes
Ozone Jets	1	1
Filter Type	EZ Top Load	EZ Top Load
# Pumps (all 2 speed)	1	1
LED Light System	optional	optional
Heater Type	SS	SS
Heater KW 110v / 220v	1 / 4	1 / 4
Electronic System	Convertible	Convertible
Voltage / Amps	120/20 or 240/50	120/20 or 240/50
Height	35"/89cm	35"/89cm
Width	80"/204cm	80"/204cm
Length	82"/208cm	82"/208cm
Dry Weight lbs / kgs.	450/204	450/204
Capacity Gal. / Liter	425/1608	425/1608
Cabinet Colors	All	All
Shell Colors	All	All



ESCAPE PREMIUM™

As Nordic's Therapeutic reputation grew, our dealers insisted we produce a square spa with the same unobstructed seating and high volume circular flow, that we perfected in our round models. We carefully designed the Escape shell, to capture the essence of Nordic Therapy. The Escape's soft corners and robust turbo jet action mimics our round success. With two dual speed pumps the Escape Premium redefines the term "full body massage." With **jetting for 6 adults**, this mid-sized spa serves families well.

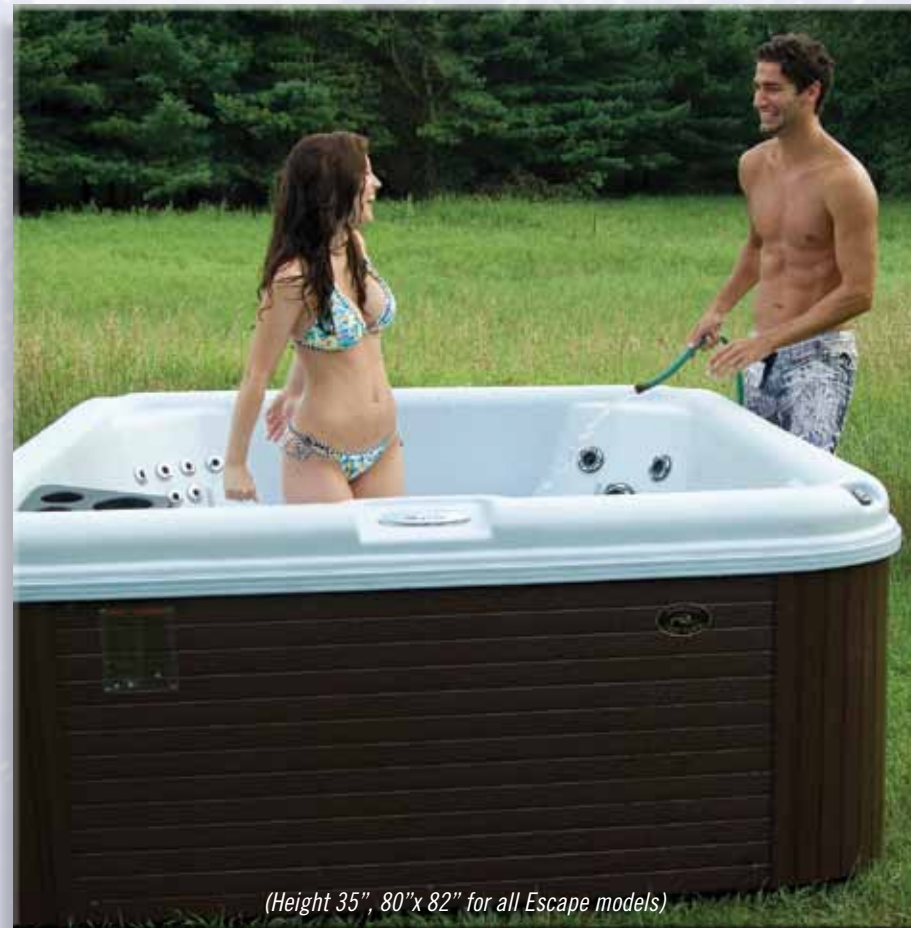


ESCAPE PREMIUM R™

In an effort to offer all possible options, our Escape Premium R, with **TR** Therapy, offers a **Recliner seat unlike any lounge ever made**. With our non float angle, our Recliner seat allows back and under leg massage, with a FULL FRONTAL whirlpool. The Escape Premium R comfortably **seats 5 adults**. While most second time spas buyers refuse to consider a lounge seat because of floating issues, the Escape Premium R's Recliner seat offers a functional therapeutic option that works.



	Escape Pm	Escape Pm R
Adult Seating	6	6
# of Jets	45	45
# of DTS Turbos	1	1
Rotational Massage Jets	11	10
Euro Massage Jets	21	25
Penetrating Target Jets	9	5
Foot Jet	Yes (2)	Yes (3)
Ozone Jets	1	1
Filter Type	EZ Top Load	EZ Top Load
# Pumps (all 2 speed)	2	2
LED Light System	Yes	Yes
Heater Type	SS	SS
Heater KW 110v / 220v	4	4
Electronic System	Hard Wire	Hard Wire
Voltage / Amps	240/50 only	240/50 only
Height	35"/89cm	35"/89cm
Width	80"/204cm	80"/204cm
Length	82"/208cm	82"/208cm
Dry Weight lbs / kgs.	525/238	525/238
Capacity Gal. / Liter	425/1608	425/1608
Cabinet Colors	All	All
Shell Colors	All	All



(Height 35", 80"x 82" for all Escape models)



ENCORE™

The versatility of this model allows for an easy electrical connection (plug it in - dedicated 20 amp service required) or a more conventional 240 volt hook up. Seating for 6, 26 jets, and a no float lounge. This value leader provides all the therapeutic benefits of the Premium model, but without some of the non-necessary bells and whistles. If you are looking for a large no nonsense therapeutic hot tub for the family, look no further.

(Height 35", 84"x84")

	Encore	Encore Premium
Adult Seating	6	6
# of Jets	26	45
# of DTS Turbos	1	1
Foot Jet	1	5
Filter Type	EZ Top Load	EZ Top Load
# Pumps (all 2 speed)	1	2
LED Light System	optional	Yes
Heater Type	SS	SS
Heater KW 110v / 220v	1/4	4
Electronic System	Convertible	Hard Wire Only
Voltage / Amps	110/240 US	240/50 Only
Height	35"/89cm	35"/89cm
Width	84"/213cm	84"/213cm
Length	84"/213cm	84"/213cm
Dry Weight lbs / kgs.	475/215	510/231
Capacity Gal. / Liter	450/1703	450/1703
Cabinet Colors	All	All
Shell Colors	All	All

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ENCORE PREMIUM™

This family sized spa provides a wide array of jetting to include knee, calf, and foot jets in the floor and on the lounge. The Encore invites deep soak seating for up to 6. There are 3 distinct levels to fit your therapeutic needs. All seats are ergonomically designed including a "no float" relaxing lounge. Our Dual Therapy System (DTS) Turbo Jet (standard on all three models), completes incredible therapeutic relief with high volume whirlpool flow. We are sure you will enjoy the versatility and beauty of the Encore.

(Height 35", 84"x84")



ENCORE SE™



Our Special Edition provides the ultimate in Hydrotherapy with energy efficiency in mind. 34 jets and a super sized pump make for a therapeutic experience few can match for any amount of money. Included in this Special Edition package is a 7 color LED light, stainless steel jets, and Nordic's therapeutic DTS system for maximum therapy. What more can you ask for... Well maybe a Premium!
 (Height 35", 84"x84")



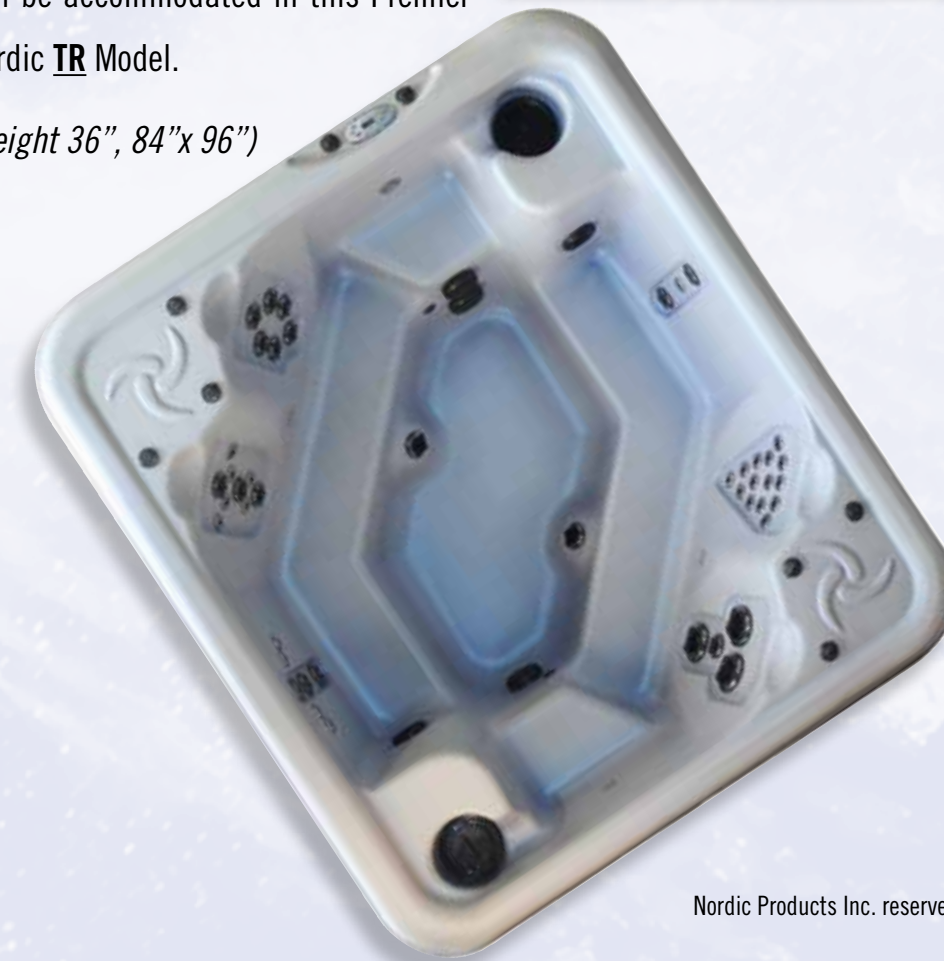
	Encore SE
Adult Seating	6
# of Jets	34
# of DTS Turbos	1
Foot Jet	3
Filter Type	EZ Top Load
# Pumps (all 2 speed)	1
LED Light System	Premium
Heater Type	SS
Heater KW 110v / 220v	4
Electronic System	Hard Wire Only
Voltage / Amps	240/50 Only
Height	35"/89cm
Width	84"/213cm
Length	84"/213cm
Dry Weight lbs / kgs.	475/215
Capacity Gal. / Liter	450/1703
Cabinet Colors	All
Shell Colors	Silver Only

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RENDEZVOUS ROYAL™

Dual Diagonal Turbo Jets provide this unique spa with no peers. Whether you sit in the deep full immersion right side or the slightly higher seating on the left, the whirlpool blast of 180 gallons per minute is mere inches away. With strategically placed Hydro Therapy back jets that say, "Tell me where it hurts", this premiere model rivals competitive models that sell for twice the price. Comfortably **seating 7 to 8 adults** this therapy unit with two **DTS™** systems, brings size and value into one focus. Most family meetings can be accommodated in this Premier Nordic **TR** Model.

(Height 36", 84"x 96")



Adult Seating	8
# of Jets	49
# of DTS Turbos	2
Rotational Massage Jets	7
Euro Massage Jets	25
Penetrating Target Jets	11
Foot Jet	Yes (2)
Ozone Jets	2
Filter Type	EZ Top Load
# Pumps (all 2 speed)	2
LED Light System	Yes
Heater Type	SS
Heater KW 110v / 220v	4
Electronic System	Hard Wire
Voltage / Amps	240/50 only
Height	36"/91cm
Width	84"/213cm
Length	96"/244cm
Dry Weight lbs / kgs.	625/283
Capacity Gal. / Liter	500/1893
Cabinet Colors	All
Shell Colors	All

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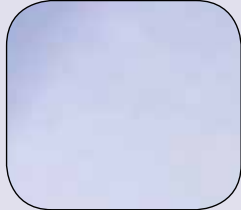
NORDIC HOT TUBS are designed and engineered to be therapeutically superior with hot tubs that produces high volume circular flow, using our Dual Therapy System (**DTS™**).

NORDIC HOT TUBS. . .

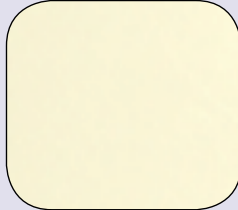
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Perma Shells:

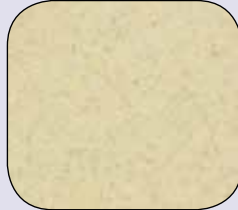
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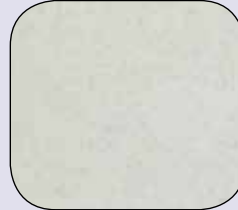
French Vanilla



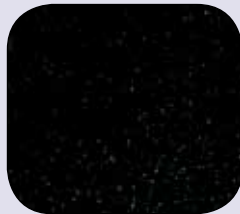
Sandstone



Greystone



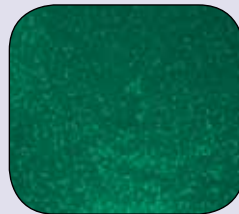
Starlight Black



Starlight Blue



Starlight Green



Starlight Copper



Cabinets:

Mahogany PermaWood™



Charcoal PermaWood™



Pecan PermaWood™



Teakwood PermaWood™



Nordic Authorized Dealer:

